

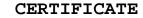
INSPECTION CERTIFICATE acc to Processkontroll Items AB EN 10 204 3.1

Box 2088 444 02 STORA HÖGA SWEDEN

INSPECTION STAMP QA-TUBE

Customer R	References		Sandvik	Referen	ces			
		Customer	Order No	b. Subs	No. ABSM	T Dispato	ch note	
713138		order	342388			_		
		2013-08-27	ABSMT NO			-,		
		2013 00 27	300-9092		uc			
003-00991	ITEMS		500-9092	19 13				
003-00991	TIEMS							
	lescription			iterial .	Designati	ons		
	STAINLESS COLD	TNISHED	Sandvik		UNS	0.0.4		
INSTRUMENT	TATION TUBING		2RK65		N08	904		
Steel maki	ng process							
Electric f								
Technical	requirements							
ASTM A-269								
EXTENT OF	DFT.TVFPV							
	Product designat	tion Hea	t Lot	Pieces	Kg	,	1	
	IT-2RK65-6.35-1		872 9791(1.0		.00	
	35 X 1.65	.05 047		, т	1.0	0	.00	
0.	55 A 1.05							
			Total	L 1	1.0	6	.00	
	m		IUCAL	L 1			.00	
KEY TO HEA					KEY TO L			
Heat Code	Heat No.				Lot Code		•	
047872	531595				97910	365867		
TEST RESUL		_						
Chemical c	composition (we	ight%)						
Heat	C Si	Mn	Ρ	S	Cr	Ni	Mo	
047872 0	0.008 0.41	1.62	0.020	0.001	20.45	25.01	4.20	
	Cu N							
	.53 0.059							
Chemical	composition, pro	duct (weigh	+%)					
	C Si	Mn	υ») Ρ	S	Cr	Ni	Мо	
	0.010 0.40		P 0.022	5 0.001	20.40	24.99	мо 4.19	
		1.01	0.022	0.001	20.40	24.99	4.19	
	Cu N							
97910 1								
Qualit	y assurance - 1							
MTC Service / Certificates								

AB SANDVIK MATERIALS TECHNOLOGY Reg No. 556234-6832 VAT No. SE663000-060901 SE-81181 SANDVIKEN SWEDEN www.smt.sandvik.com mtc_service.smt@sandvik.com





Tensile test	at room ter Yield stre MPa		Tensile strength MPa	Elongation %			
Lot	Rp0.2		Rm	4D			
97910	291		631	46			
Hardness test	:						
Tat	Min	Max HRB					
Lot 97910	HRB 81	82					
- Flaring tes - PMI-test.	st Eddy currer	nt test acc	a satisfactorily per to ASTM A-1016. l control.	formed:			
Heat Treatmer Solution anne		lenched.					
The raw mater	rial is free	e from radi	oactive contaminati	lon.			
Material free	e from mercu	ıry contami	nation.				
The number of before cuttir			he size of the manu	afacturing lot			
The delivered requirements	-		the specifications	and			
The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.							
The certifica	ate is produ	uced with E	DP and valid withou	it signature.			
TEST RESULTS	TRANSFERREI	D FROM CERT	IFICATE NO 00046850)			